01 — CAPABILITIES

METAL STAMPING

Metal stamping is the core of the Anchor plant. Forty-one presses from 2,000 down to 110 tons run transfer, progressive, tandem-line and hand-fed work, from small brackets to large structural parts.



41	3	240″	72″
PRESSES, 2,000 TO 110 TONS	TRANSFER PRESSES, ALSO COIL-FED	MAXIMUM BED	MAXIMUM COIL WIDTH

WIDE BEDS

Beds up to 240″ × 70″ on the 1,200-ton transfer press and 180″ × 72″ on the 2,000-ton. Presses from 400 to 1,000 tons add beds up to 144″ wide.

LARGE TONNAGE

Six presses of 800 tons and up: 2,000, 1,200, two at 1,000, 900 and 800 tons. Three are servo transfer presses that also run coil-fed.

30 YEARS OF EXPERIENCE

Three decades building steering, safety and structural stampings and assemblies for OEMs and Tier 1s. Anchor has made metal parts since 1970.

OPEN CAPACITY

About 80% open capacity across our automatic presses, and 55% to 98% open on the presses of 900 tons and up, on a 5-day, 15-shift basis.

PROCESSES

- Transfer presses at 2,000, 1,200 and 1,000 tons, each also coil-fed
- High-speed coil-fed progressive presses
- Press-mounted servo transfer systems
- Large-press tandem line for low to mid volumes
- Hand-fed, gap frame and tool room presses for secondary work
- In-press nut and stud insertion

MATERIALS

- Carbon steel
- High-strength steel
- Advanced high-strength steel up to DP900
- High-strength aluminum
- Galvanized and organic-coated steel
- Appearance stainless steel and aluminum

High-volume and medium-volume stamping expertise, supplying small and large stampings to Tier 1s and OEMs for their own assembly operations.

Full press list: see the Anchor Press & Equipment List for tonnage, bed, shut height, stroke, speed and coil width on all 41 presses.



Press-mounted servo transfer system



Large straight-side press



Medium and large stampings, many with secondary operations and assembly

HAVE A STAMPING PROGRAM TO QUOTE?

Call +1 (216) 362-1850
anchor-mfg.com